

DEKRA Industrial Oy  
Tuupakankuja 1, 01740 Vantaa, Finland

# CERTIFICATE



**EN ISO 3834-2**

No.: S048-543

DEKRA Industrial Oy hereby certifies that the company

**Anstar Oy**

Erstantie 2, FI-15540 Villähde, Finland

in the manufacturing plant:

**Anstar Oy**

Erstantie 2, FI-15540 Villähde, Finland

has established and maintains quality management system according to the below mentioned standard

**EN ISO 3834-2:2021**

**QUALITY REQUIREMENTS FOR FUSION WELDING OF METALLIC MATERIALS.  
PART 2: COMPREHENSIVE QUALITY REQUIREMENTS**

This certificate is valid from 24.6.2025 to 23.6.2028, on condition, that the company's quality management system is audited annually by DEKRA and the quality management system is in compliance with the aforementioned standard.

Vantaa, Finland 24.6.2025  
Anssi Rissanen, Inspection Manager

  
**FINAS**  
Finnish Accreditation Service  
S048 (EN ISO/IEC 17065)



Annex to  
EN ISO 3834-2 certificate  
No.: S048-543

QUALITY REQUIREMENTS FOR FUSION WELDING OF METALLIC MATERIALS

PART 2: COMPREHENSIVE QUALITY REQUIREMENTS

Production place: workshop

Scope: Welded products using the welding processes, raw materials and material thicknesses listed below.

Welding processes:	Material groups (ISO/TR 15608)	Material thicknesses
135 135 135 135	1 2 3 8	2,0 mm – 80 mm 6,0 mm – 40 mm 20 mm – 60 mm 3,0 mm – 30 mm
Welding coordinators:	Petteri Souru, comprehensive level (EN ISO 14732:2019) Tatu Heiskanen, comprehensive level (EN ISO 14732:2019)	

Validity conditions:

- The certificate shall only promote its holder and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA.